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1K Texture Spray

Art.-No.: 680 012 1K Texture spray fine  
680 013 1K Texture spray coarse

**TECHNOLOGIE****SprayMax<sup>®</sup>**

Aerosol formulation made for this specific product for easy application, constant atomization pressure and finest aerosol distribution to yield professional paint results

**PRODUKT**

- easy to apply
- weather resistant
- good adhesion
- high scratch resistance
- high productivity
- fast drying
- CFC free and free from heavy metal

Basis of raw material:

Acrylic resins

**FIELD OF APPLICATION**

Recommended for:

repair of car body parts made from plastic (e.g. bumpers)

Substrates:

Plastic parts pre-treated with SprayMax<sup>®</sup> Plastic Adhesion Promoter**PROCESSING**

Protections:



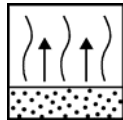
Personal protection is required  
Respirator mask type A2/P2



Protective gloves, e.g. from latex or nitrile

Preliminary: Shake aerosol vigorously for 2 min. Spray for testing.

Spray passes:  2 – 3 = 30 – 40 µm



Intermediate flash off time between two spray passes: 5 – 10 min

Drying:



Dust free: 5 – 10 min. @ 20 °C

Tack free: 30 – 40 min @ 20 °C

Thoroughly dried: Approx. 24 h @ 20 °C



IR-drying possible

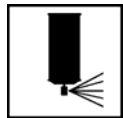
Hint:

**Do not spray on surfaces previously coated with synthetic resin substances as the original coat may lift.**

Continue:

SprayMax® 1K Texture Spray can be overcoated with itself or with commercial single layer topcoats or basecoats after 15 min @ 20 °C.

Finish:



When work is finished, reverse aerosol and spray valve empty

Disposal:

The emptied aerosols are suitable for household collection.

## CHARACTERISTICS

Coverage: 0.5 – 0.75 m<sup>2</sup> / spray can @ 30 – 40 µm dry film thickness

Degree of gloss: Matt

Shelf life: 12 months @ 20 °C

Remarks: For professional use only.

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